

# U.S. ENVIRONMENTAL PROTECTION AGENCY SPCC FIELD INSPECTION AND PLAN REVIEW CHECKLIST

ONSHORE FACILITIES (EXCLUDING OIL DRILLING, PRODUCTION AND WORKOVER)

#### Overview of the Checklist

This checklist is designed to assist EPA inspectors in conducting a thorough and nationally consistent inspection of a facility's compliance with the Spill Prevention, Control, and Countermeasure (SPCC) rule at 40 CFR part 112. It is a required tool to help federal inspectors (or their contractors) record observations for the site inspection and review of the SPCC Plan. While the checklist is meant to be comprehensive, the inspector should always refer to the SPCC rule in its entirety, the SPCC Regional Inspector Guidance Document, and other relevant guidance for evaluating compliance. This checklist must be completed in order for an inspection to count toward an agency measure (i.e., OEM inspection measures or GPRA). The completed checklist and supporting documentation (i.e. photo logs or additional notes) serve as the inspection report.

This checklist addresses requirements for onshore facilities including Tier II Qualified Facilities (excluding facilities involved in oil drilling, production and workover activities) that meet the eligibility criteria set forth in §112.3(g)(2).

#### Separate standalone checklists address requirements for:

Onshore oil drilling, production, and workover facilities including Tier II Qualified Facilities as defined in §112.3(g)(2);

Offshore drilling, production and workover facilities; and

Tier I Qualified Facilities (for facilities that meet the eligibility criteria defined in §112.3(g)(1))

Qualified facilities must meet the rule requirements in §112.6 and other applicable sections specified in §112.6, except for deviations that provide environmental equivalence and secondary containment impracticability determinations as allowed under §112.6.

The checklist is organized according to the SPCC rule. Each item in the checklist identifies the relevant section and paragraph in 40 CFR part 112 where that requirement is stated.

- Sections 112.1 through 112.5 specify the applicability of the rule and requirements for the preparation, implementation, and amendment of SPCC Plans. For these sections, the checklist includes data fields to be completed, as well as several questions with "yes," "no" or "NA" answers.
- Section 112.6 includes requirements for qualified facilities. These provisions are addressed in Attachment D.
- Section 112.7 includes general requirements that apply to all facilities (unless otherwise excluded).
- Sections 112.8 and 112.12 specify requirements for spill prevention, control, and countermeasures for onshore facilities (excluding production facilities).

The inspector needs to evaluate whether the requirement is addressed adequately or inadequately in the SPCC Plan and whether it is implemented adequately in the field (either by field observation or record review). For the SPCC Plan and implementation in the field, if a requirement is addressed adequately, mark the "Yes" box in the appropriate column. If a requirement is not addressed adequately, mark the "No" box. If a requirement does not apply to the particular facility or the question asked is not appropriate for the facility, mark as "NA". Discrepancies or descriptions of inspector interpretation of "No" vs. "NA" may be documented in the comments box subsequent to each section. If a provision of the rule applies only to the SPCC Plan, the "Field" column is shaded.

Space is provided throughout the checklist to record comments. Additional space is available as Attachment E at the end of the checklist. Comments should remain factual and support the evaluation of compliance.

#### Attachments

- Attachment A is for recording information about containers and other locations at the facility that require secondary containment.
- Attachment B is a checklist for documentation of the tests and inspections the facility operator is required to keep with the SPCC Plan.
- Attachment C is a checklist for oil spill contingency plans following 40 CFR 109. Unless a facility has submitted a Facility Response Plan (FRP) under 40 CFR 112.20, a contingency plan following 40 CFR 109 is required if a facility determines that secondary containment is impracticable as provided in 40 CFR 112.7(d). The same requirement for an oil spill contingency plan applies to the owner or operator of a facility with qualified oil-filled operational equipment that chooses to implement alternative requirements instead of general secondary containment requirements as provided in 40 CFR 112.7(k).
- Attachment D is a checklist for Tier II Qualified Facilities.
- Attachment E is for recording additional comments or notes.
- Attachment F is for recording information about photos.

| FACILITY INFORMATION  |  |                        |               |                          |                |               |                        |
|---|--|------------------------|---------------|--------------------------|----------------|---------------|------------------------|
| FACILITY NAME: DTE Energy Services                              | s - EES C  | oke Battery, L         | LC            |                          |                |               |                        |
| LATITUDE: 42.284N   | LONGITUDE: -83.112W                              |                        |               | GPS DATUM:               |                |               |                        |
| Section/Township/Range:   |  | FRS#/OIL DA            | ATABASE ID:   | 1100                     | 22523269       |               | ICIS#:                 |
| ADDRESS: 1400 Zug Island Road                                   |  |                        |               | 20                       |                |               |                        |
| CITY: River Rouge   | STATE:   | MI                     | ZIP: 48209    | 9                        | (              | COUNTY: Wayne |                        |
| MAILING ADDRESS (IF DIFFERENT FROM FACILITY P.O. Box 18309      | TY ADDRESS                                       | - IF NOT, PRINT "SAMI  | E"):          | 3                        |                |               |                        |
| CITY: River Rouge   | STATE:   | MI                     | ZIP: 4821     | 8                        | (              | COUN          | NTY: Wayne             |
| TELEPHONE: 313-297-4183   | FAC  | ILITY CONTAC           | T NAME/TITI   | LE: B                    | renna Hard     | den, I        | Environmental Engineer |
| OWNER NAME: Same  |  |                        |               |                          |                |               |                        |
| OWNER ADDRESS:  |  |                        |               |                          |                |               |                        |
| CITY:   | STATE:   |                        | ZIP:          | 140                      | (              | coul          | NTY:                   |
| TELEPHONE:  | FAX  |                        |               |                          | EMAIL:         |               |                        |
| FACILITY OPERATOR NAME (IF DIFFERENT                            | FROM OWNER                                       | R – IF NOT, PRINT "SAM | ие"): Same    | ,                        |                |               |                        |
| OPERATOR ADDRESS:   |  |                        |               | TV                       |                |               | 26                     |
| CITY:   | STATE:   |                        | ZIP:          |                          | (              | COU           | NTY:                   |
| TELEPHONE:  | OPE  | RATOR CONTA            | ACT NAME/TI   | ITLE:                    |                |               |                        |
| FACILITY TYPE: Coke oven battery an                             | d by-prod  | ducts recovery         |               |                          | N              | VAICS         | S CODE: 324119         |
| HOURS PER DAY FACILITY ATTENDED                                 | 24/7/36  | 5                      | TOTAL FAC     | CILITY                   | CAPACITY       | ~2            | .6 million gallons     |
| TYPE(S) OF OIL STORED: coal tar, ligh                           | t oil, use                                       | d oil, mixed liqu      | uor, wash oil | l, hydr                  | raulic oil, di | esel,         | gasoline               |
| LOCATED IN INDIAN COUNTRY?                                      | s 🗆 NO   | ) RESERVATION          | ON NAME:      |                          |                |               |                        |
| INSPECTION/PLAN REVIEW INFOR                                    | MATION   |                        |               |                          |                | 30            |                        |
| PLAN REVIEW DATE: 3/23/2015                                     | RE   | VIEWER NAME            | Joseph Ul     | lfig                     | T.             |               | £ =                    |
| INSPECTION DATE: 3/23-24/2015                                   | TIN  | иE: 9:00 am            | ACTIVI        | ACTIVITY ID NO: 15-2-005 |                | 05            | /SPCC-MI-2015-00050    |
| LEAD INSPECTOR: Joseph Ulfig                                    |  |                        | A S           |                          |                |               | = = =                  |
| OTHER INSPECTOR(S):   |  |                        |               |                          |                |               |                        |
| INSPECTION ACKNOWLEDGMENT                                       |  |                        |               |                          |                |               |                        |
| I performed an SPCC inspection at the facility specified above. |  |                        |               |                          |                |               |                        |
| INSPECTOR SIGNATURE:  | INSPECTOR SIGNATURE: GOSEPH MYG DATE: 7/15 (2015 |                        |               |                          |                |               |                        |
| SUPERVISOR REVIEW/SIGNATURE: 7/23/2015                          |  |                        |               |                          |                |               |                        |

Onshore Facilities (Excluding Oil Production)

Page 2 of 14

June 2014

| SPCC GENERAL APPLICABILITY—40 CFR 112.1  |   |
|--|---|
| IS THE FACILITY REGULATED UNDER 40 CFR part 112?   |   |
| The completely buried oil storage capacity is over 42,000 U.S. gallo oil storage capacity is over 1,320 U.S. gallons AND   | ons, <u>OR</u> the aggregate aboveground  Yes No  Yes No  |
| The facility is a non-transportation-related facility engaged in drilling processing, refining, transferring, distributing, using, or consuming clocation could reasonably be expected to discharge oil into or upon States  | g, producing, gathering, storing,<br>bil and oil products, which due to its   |
| AFFECTED WATERWAY(S): Rouge and Detroit Rivers   | DISTANCE: Adjacent  |
| FLOW PATH TO WATERWAY:   |   |
| The facility is located on Zug Island, which is bounded by the R River to the east. The facility's Plan does not discuss the potent EES Coke facility may play a role in discharges.   | Property of the same of the same and the same and the same of the |
| Note: The following storage capacity is not considered in determining applicability  Equipment subject to the authority of the U.S. Department of Transportation, U.S. Department of the Interior, or Minerals Management Service, as defined in Memoranda of Understanding dated November 24, 1971, and November 8, 1993; Tank trucks that return to an otherwise regulated facility that contain only residual amounts of oil  (EPA Policy letter)   | <ul> <li>Containers smaller than 55 U.S. gallons;</li> <li>Permanently closed containers (as defined in §112.2);</li> <li>Motive power containers (as defined in §112.2);</li> </ul>  |
| · Completely buried tanks subject to all the technical requirements of 40  | <ul> <li>Hot-mix asphalt or any hot-mix asphalt containers;</li> <li>Heating oil containers used solely at a single-family residence;</li> </ul>  |
| CFR part 280 or a state program approved under 40 CFR part 281;  Underground oil storage tanks deferred under 40 CFR part 280 that supply emergency diesel generators at a nuclear power generation facility licensed by the Nuclear Regulatory Commission (NRC) and subject to any NRC provision regarding design and quality criteria, including but not limited to CFR part 50;  Any facility or part thereof used exclusively for wastewater treatment (production, recovery or recycling of oil is not considered wastewater treatment); (This does not include other oil containers located at a wastewater treatment facility, such as generator tanks or transformers) | <ul> <li>Pesticide application equipment and related mix containers;</li> <li>Any milk and milk product container and associated piping and appurtenances; and</li> <li>Intra-facility gathering lines subject to the regulatory requirements of 49 CFR part 192 or 195.</li> </ul>   |
| Does the facility have an SPCC Plan?   | ✓Yes No   |
| FACILITY RESPONSE PLAN (FRP) APPLICABILITY—40 CFR  | 112.20(f)   |
| A non-transportation related onshore facility is required to prepare and i   | mplement an FRP as outlined in 40 CFR 112.20 if:  |
| The facility transfers oil over water to or from vessels and has a 42,000 U.S. gallons, OR  The facility has a total oil storage capacity of at least 1 million U.   |   |
| The facility does not have secondary containment sufficient freeboard for precipitation.   | iciently large to contain the capacity of the largest aboveground   |
| The facility is located at a distance such that a discharge environments.  The facility is located such that a discharge would shut  | •   |
| The facility has had a reportable discharge greater tha  | n or equal to 10,000 U.S. gallons in the past 5 years.  |
| Facility has FRP: Yes No NA  | FRP Number: *** See comments  |
| Facility has a completed and signed copy of Appendix C, Attachment C- "Certification of the Applicability of the Substantial Harm Criteria."   | -II, Yes No   |
| Comments:  The facility had an ICP format SPCC Plan and FRP at the time of This ICP did not contain any assigned FRP Numbers. Brenna H documents or previous revisions since EES Coke began operat submitted to U.S. EPA Region 5, pursuant to the Part 112 regul  | larden, of EES Coke, could not locate any other ing the facility that demonstrate that the ICP had been   |

| SPCC TIER II QUALIFIED FACILITY APPLI  | CABILITY—40 CFR 112.3(g)(2)   |   |     |  |  |
|--|---|---|-----|--|--|
| The aggregate aboveground oil storage capacity is  | 10.000 U.S. gallons or less AND   | Yes / No  |     |  |  |
| In the three years prior to the SPCC Plan self-certi   | the three years prior to the SPCC Plan self-certification date, or since becoming subject to the rule (if the acility has been in operation for less than three years), the facility has NOT had: |   |     |  |  |
| A single discharge as described in §112.1(b) expressions and the single discharge as described in §112.1(b) expressions. |   | ☐Yes ✓ No   |     |  |  |
| • Two discharges as described in §112.1(b) each  | exceeding 42 U.S. gallons within any t  | welve-month period <sup>1</sup> Yes No            |     |  |  |
| IF <b>YES</b> TO ALL OF THE AB<br>SEE ATTACHME   | OVE, THEN THE FACILITY IS A TIER<br>IT D FOR TIER II QUALIFIED FACILIT  | II QUALIFIED FACILITY <sup>2</sup><br>Y CHECKLIST |     |  |  |
| REQUIREMENTS FOR PREPARATION AND   | IMPLEMENTATION OF A SPCC  | PLAN-40 CFR 112.3                                 |     |  |  |
| Date facility began operations: Site operations b  | egan in November 22, 1992. DTE/E  | ES took ownership in 2008.                        |     |  |  |
| Date of initial SPCC Plan preparation: November  | 1992 Current Plan version (date/nu  | mber): April 2014                                 |     |  |  |
| 112.3(a) For facilities (except farms), inc  In operation on or prior to No implemented by November                      | vember 10, 2011: Plan prepared and/o  | r amended and fully                               | □na |  |  |
| Beginning operations after N     before beginning operations   | ovember 10, 2011, Plan prepared and   | fully implemented Yes No                          | ✓NA |  |  |
| For farms (as defined in §112.2  In operation on or prior to Au implemented by May 10, 20                                | gust 16, 2002: Plan maintained, amend   | led and Yes No                                    | ✓NA |  |  |
| Beginning operations after A fully implemented by May 10   | ugust 16, 2002 through May 10, 2013:<br>, <b>2013</b>   | Plan prepared and Yes No                          | ☑NA |  |  |
| <ul> <li>Beginning operations after Notes</li> <li>beginning operations</li> </ul>                                       | ay 10, 2013: Plan prepared and fully in   | plemented before Yes No                           | ✓NA |  |  |
| Plan is certified by a registered Plan Extremely Plan Plan Plan Plan Plan Plan Plan Plan                                 | ofessional Engineer (PE) and includes   | statements that the Yes No                        | ]NA |  |  |
| <ul> <li>PE is familiar with the requir</li> </ul>   | ments of 40 CFR part 112  | ✓ Yes No  | ]NA |  |  |
| PE or agent has visited and  |   | ✓ Yes No  | NA  |  |  |
|  | ce with good engineering practice inclurds and the requirements of 40 CFR pa  |   | NA  |  |  |
|  | ections and testing have been establish   |   | □NA |  |  |
| Plan is adequate for the faci  | ty  | ✓ Yes No  | _NA |  |  |
| PE Name: Elizabeth Marsh License No.: 8  | 1410 State: MI  | Date of certification: 10/31/12                   |     |  |  |
| available at the nearest field offi  | ed at least 4 hours per day. If facility is to<br>be.<br>contact information in comments section  |   | _NA |  |  |
| Comments:  |   | -   |     |  |  |
|  |   |   |     |  |  |
|  |   |   |     |  |  |
|  |   |   |     |  |  |
| *,   |   |   |     |  |  |
|  | , N 2   | *   |     |  |  |

Oil discharges that result from natural disasters, acts of war, or terrorism are not included in this determination. The gallon amount(s) specified (either 1,000 or 42) refers to the amount of oil that actually reaches navigable waters or adjoining shorelines not the total amount of oil spilled. The entire volume of the discharge is oil for this determination.

An owner/operator who self-certifies a Tier II SPCC Plan may include environmentally equivalent alternatives and/or secondary containment impracticability determinations when reviewed and certified by a PE.

| AMENDMENT      | OF SPCC PLAN B   | Y REGIONAL ADMINIS   | STRATOR (RA)   | -40 CFR 112.4   |           |
|----------------|--|--|--|---|-----------|
| 112.4(a),(c)   | Has the facility discharge or more than 42 U.S.  | single reportable discharge in any 12-month period? <sup>3</sup> | Yes No   |   |           |
| If YES         | <ul> <li>Was information submitted to the RA as required in §112.4(a)?<sup>4</sup></li> <li>Was information submitted to the appropriate agency or agencies in charge of oil pollution control activities in the State in which the facility is located§112.4(c)</li> <li>Date(s) and volume(s) of reportable discharges(s) under this section:</li> </ul>   |  |  |   | Yes No NA |
|                | Were the discharges reported to the NRC <sup>5</sup> ?  Yes  |  |  |   |           |
| 112.4(d),(e)   | Have changes require   | ed by the RA been implem   | ented in the Plan a  | nd/or facility?                                       | Yes No NA |
| Comments:      |  |  |  |   |           |
| AMENDMENT      | OF SPCC PLAN B   | Y THE OWNER OR OF  | PERATOR—40 C   | FR 112.5  |           |
| 112.5(a)       | Has there been a cha<br>described in §112.1(b  | ange at the facility that mat                                    | erially affects the p  | otential for a discharge                              | ✓Yes No   |
| If YES         | NA PROSPANSON AND DESCRIPTION OF THE STANDARD PROPERTY.  | nended within six months   | CANADACAN CONTRACTOR OF TARREST  | in amendment?   | Yes No    |
| 112.5(b)       | 112.5(b) Review and evaluation of the Plan completed at least once every 5 years?  Following Plan review, was Plan amended within six months to include more effective prevention and control technology that has been field-proven to significantly reduce the likelihood of a discharge described in §112.1(b)?  Amendments implemented within six months of any Plan amendment?  Five year Plan review and evaluation documented? |  |  |   |           |
| 112.5(c)       | Professional Enginee applicable requireme  | r certification of any techn<br>nts of §112.3(d) [Except fo      | ical Plan amendme  | ents in accordance with all                           | Yes No NA |
| Name:          | 1 (Sec. 97) 100  | License No.:   | State:   | Date of certification:                                | -k        |
| Reason for ame | ndment:  | \$ S   | 8  |   |           |
| Comments:      |  |  |  |   |           |
| 2014. Neither  |  |  | A STATE OF THE STA | uor Tank) was taken out<br>2014 version of the ICP wi |           |

<sup>&</sup>lt;sup>3</sup> A reportable discharge is a discharge as described in §112.1(b)(see 40 CFR part 110). The gallon amount(s) specified (either 1,000 or 42) refers to the amount of oil that actually reaches navigable waters or adjoining shorelines not the total amount of oil spilled. The entire volume of the discharge is oil for this determination.

<sup>&</sup>lt;sup>4</sup> Triggering this threshold may disqualify the facility from meeting the Qualified Facility criteria if it occurred in the three years prior to self certification <sup>5</sup> Inspector Note-Confirm any spills identified above were reported to NRC

| GENERAL SF   | PCC REQUIR  | REMENTS-   | -40 CFR 1  | 12.7                                     |  |                      |            | PLAN      |             |          | FIELD     |             |
|--|---|--|--|--|--|----------------------|------------|-----------|-------------|----------|-----------|-------------|
| Management ap<br>fully implement                       |   | vel of authorit  | y to commi   | t the neces                              | sary resou   | irces to             | ✓ Yes      | □No       |             |          |           |             |
| Plan follows sed requirements ar                       |   |  |  |  | g all applic   | able rule            | Yes        | No        | _NA         |          |           |             |
| If Plan calls for details of their in evaluation and   | nstallation and   | start-up are   |  |  |  |                      | Yes        | □No □     | ZNA         |          |           |             |
| 112.7(a)(2)  | The Plan inc<br>(h)(2) and (3<br>except the se<br>(h)(1), 112.8   | ), and (i) and<br>econdary con<br>(c)(2),112.8(d   | applicable<br>tainment re<br>c)(11), 112.  | subparts B<br>quirements<br>12(c)(2), an | and C of t<br>s in §§112.<br>nd 112.12(  | he rule,<br>7(c) and |            | No [      |             |          |           |             |
| If YES   | ETOTO NO  | n states reaso   |  |  |  |                      |            | No        | _           |          |           |             |
| ,  | environn<br>the envii   | ive measures<br>mental protec<br>ronmental eq<br>nce with the l  | tion (Note: i<br>uivalence is  | Inspector si<br>s implemen               | hould doc  | iment if             | Yes        | □No □     | <u>∠</u> NA | Yes      | ∐No [     | <u>√</u> NA |
| Describe each  | deviation and r   | easons for n   | onconforma   | ince:                                    |  | .0                   |            |           |             |          |           |             |
| The ICP's cro  | ss-reference  | often points   | the reade  | er to location                           | ons wher   | e informa            | tion is no | t present | or ava      | ilable w | ithin the | 9           |
| plan. The plan   |   |  |  |  |  |                      |            |           |             |          |           |             |
| • 200 July 201 St. |   | 14   |  |  |  |                      |            | -         |             |          |           |             |
| Facility is in th                                      | Action of the contract of the | The state of the s | The state of the s |  | The second secon |                      |            |           |             |          |           |             |
| resulting in the                                       |   |  |  |  |  |                      | 7          |           | he time     | of the   | nspecti   | on.         |
| The details of   | tilis project i   | ioi the expe   | cted comp  | netion dat                               | es were i  | iot mentic           | oned in th | e lor.    |             |          |           | 2           |
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| -  |   |  |  |  |  |                      |            |           |             |          |           |             |
|  |   | (3)  |  |  |  |                      |            |           |             |          |           |             |

<sup>&</sup>lt;sup>6</sup> May be part of the Plan or demonstrated elsewhere. Onshore Facilities (Excluding Oil Production)

|             |  | PLAN   | FIELD    |
|-------------|--|--|----------|
| 112.7(a)(3) | Plan describes physical layout of facility and includes a diagram <sup>7</sup> that identifies:  • Location and contents of all regulated fixed oil storage containers   | Yes No   | Yes No   |
|             | Storage areas where mobile or portable containers are located  |  |          |
|             | <ul> <li>Completely buried tanks otherwise exempt from the SPCC requirements<br/>(marked as "exempt")</li> </ul>   |  | 8.0      |
|             | Transfer stations  |  |          |
|             | <ul> <li>Connecting pipes, including intra-facility gathering lines that are<br/>otherwise exempt from the requirements of this part under §112.1(d)(11)</li> </ul>  |  |          |
|             | Plan addresses each of the following:  |  |          |
| (i)         | For each fixed container, type of oil and storage capacity (see Attachment A of this checklist). For mobile or portable containers, type of oil and storage capacity for each container or an estimate of the potential number of mobile or portable containers, the types of  | Yes No   | Yes No   |
|             | oil, and anticipated storage capacities  |  |          |
| (ii)        | Discharge prevention measures, including procedures for routine handling of products (loading, unloading, and facility transfers, etc.)  | ✓ Yes No   | Yes No   |
| (iii)       | Discharge or drainage controls, such as secondary containment around containers, and other structures, equipment, and procedures for the control of a discharge  | _Yes ✓No   | Yes No   |
| (iv)        | Countermeasures for discharge discovery, response, and cleanup (both facility's and contractor's resources)  | ☐Yes ✓No   | ✓ Yes No |
| (v)         | Methods of disposal of recovered materials in accordance with applicable legal requirements  | Yes / No   |          |
| (vi)        | Contact list and phone numbers for the facility response coordinator, National Response Center, cleanup contractors with an agreement for response, and all Federal, State, and local agencies who must be contacted in the case of a discharge as described in §112.1(b)  | Yes No   |          |
| 112.7(a)(4) | Does not apply if the facility has submitted an FRP under §112.20:   | Yes No NA  |          |
| 81 55 192   | Plan includes information and procedures that enable a person report an oil discharge as described in §112.1(b) to relate information on the:  | A 10 10 10 10 10 10 10 10 10 10 10 10 10   |          |
|             | Exact address or location and phone     Description of all affinity       Cause of the discharge   |  |          |
|             | 5 ( ) 27 ( ) 1   | caused by the discharge;   |          |
|             | Type of material discharged;     Actions being used  |  |          |
|             | Estimates of the total quantity discharged; mitigate the effects o   | The state of the s |          |
|             | TO SECURE AND ADDITIONAL OF THE SECURE AND ADDITIONAL PROPERTY ADDITIONAL PROPERTY AND ADDITIONAL PROPERTY AND ADDITIONAL PROPERTY | tion may be needed; and s and/or organizations who   |          |
| 112.7(a)(5) | Does not apply if the facility has submitted a FRP under §112.20:  | Yes No NA  |          |
| 112.7(a)(3) | Plan organized so that portions describing procedures to be used when a discharge occurs will be readily usable in an emergency  | Tres Ino Ina   |          |
| 112.7(b)    | Plan includes a prediction of the direction, rate of flow, and total quantity of oil that could be discharged for each type of major equipment failure where experience indicates a reasonable potential for equipment failure   | Yes No NA  |          |

112.7(a)(3)(i) - The Plan's facility diagram and description does not include mobile/portable containers, their max number, capacity, type of oil stored, or areas stored; nor information regarding transfer areas like small fuel dispensing sites. 112.7(a)(3)(iii-v) - The Plan does not contain information related to all of the facility's secondary containment for the control of a discharge; contractor resources for discovery, response, and cleanup; or methods of disposal of materials. 112.7(b) - The Plan does not contain information regarding a prediction of the direct, rate of flow, and total quantity of oil that could be discharged for each type of major equipment failure, nor address the presence of USS sewers.

<sup>&</sup>lt;sup>7</sup> Note in comments any discrepancies between the facility diagram, the description of the physical layout of facility, and what is observed in the field Onshore Facilities (Excluding Oil Production) Page 7 of 14 June 2014

|   |  | PLAN  | FIELD  |  |
|---|--|---|--|--|
| 112.7(c)  | Appropriate containment and/or diversionary structures or equipment a in §112.1(b), except as provided in §112.7(k) of this section for cer entire containment system, including walls and floors, are capable of cescape of a discharge from the containment system before cleanup oc secondary containment address the typical failure mode and the most See Attachment A of this checklist. | rtain qualified operation<br>containing oil and are con<br>ccurs. The method, desig | nal equipment. The<br>nstructed to prevent<br>gn, and capacity for |  |
|   | For onshore facilities, one of the following or its equivalent:  Dikes, berms, or retaining walls sufficiently impervious to contain oil; Spill diversion Curbing or drip pans; Retention poils Sumps and collection systems; Sorbent mate   | onds; or  |  |  |
| 77  | Identify which of the following are present at the facility and if appropria equipment are provided as described above:  Bulk storage containers   | ate containment and/or o  |  |  |
|   | Mobile/portable containers   | Yes No NA   |  |  |
|   | Oil-filled operational equipment (as defined in 112.2)   | Yes No NA   |  |  |
|   | Other oil-filled equipment (i.e., manufacturing equipment)   | Yes No NA   |  |  |
| - 1   | Piping and related appurtenances   | ☑Yes ☐No ☐NA  |  |  |
|   | Mobile refuelers or non-transportation-related tank cars   | Yes No NA   | Yes No NA  |  |
|   | Transfer areas, equipment and activities   | Yes No NA   | Yes No NA  |  |
|   | Identify any other equipment or activities that are not listed above:  | Yes No NA   | Yes No NA  |  |
| 112.7(d)  | Secondary containment for one (or more) of the following provisions is determined to be impracticable:   | Yes No  |  |  |
|   | General secondary containment \$112.7(c)  Loading/unloading rack \$112.7(h)(1)  Bulk storage containers \$\frac{\\$}{\$}112.8(c)(2)/112.12(c)(2)  Mobile/portable containers \$\frac{\\$}{\$}112.8(c)(11)/112.12(c)(11)  |   |  |  |
| If YES  | The impracticability of secondary containment is clearly demonstrated and described in the Plan  | ☐Yes ☐No ☑NA  | Yes No NA  |  |
|   | For bulk storage containers, <sup>8</sup> periodic integrity testing of containers and integrity and leak testing of the associated valves and piping is conducted   | Yes No NA   | Yes No NA  |  |
|   | <ul> <li>(Does not apply if the facility has submitted a FRP under §112.20):</li> <li>Contingency Plan following the provisions of 40 CFR part 109 is provided (see Attachment C of this checklist) AND</li> </ul>   | Yes No NA   |  |  |
| ,   | <ul> <li>Written commitment of manpower, equipment, and materials<br/>required to expeditiously control and remove any quantity of oil<br/>discharged that may be harmful</li> </ul>   | Yes No NA   | Yes No NA  |  |
| Comments:   |  |   |  |  |
| 112.7(c) - Plan does not describe in sufficient detail, the secondary containment available for the facility's tanks, mobile/portable containers, oil-filled operational equipment, oil-filled manufacturing equipment, or transfer areas. During the inspection, containment calculations provided by the facility showed that the Light Oil loading rack station did not have sufficient containment volume to contain a rain event or tank rupture. For spills outside/in excess of diked areas, the Plan mentions that Tank 38 will contain these spills and act as an oil-water separator discharging to an outfall. The sumps that feed Tank 38, and the inspection and maintenance of T38 are not discussed in the Plan. |  |   |  |  |

<sup>&</sup>lt;sup>8</sup> These additional requirements apply only to bulk storage containers, when an impracticability determination has been made by the PE Onshore Facilities (Excluding Oil Production) Page 8 of 14

|   |  | PLAN                          | FIELD                       |  |
|---|--|-------------------------------|-----------------------------|--|
| 112.7(e)  | Inspections and tests conducted in accordance with written procedures  | ☐Yes ✓ No                     | ☐ Yes ✓ No                  |  |
|   | Record of inspections or tests signed by supervisor or inspector   | Yes No                        | ☐Yes ☑No                    |  |
|   | Kept with Plan for at least 3 years (see Attachment B of this checklist)9  | Yes No                        | Yes No                      |  |
| 112.7(f)  | Personnel, training, and oil discharge prevention procedures   |                               |                             |  |
| (1)   | Training of oil-handling personnel in operation and maintenance of equipment to prevent discharges; discharge procedure protocols; applicable pollution control laws, rules, and regulations; general facility operations; and contents of SPCC Plan   | Yes No NA                     | ✓Yes □No □NA                |  |
| (2)   | Person designated as accountable for discharge prevention at the facility and reports to facility management   | Yes No NA                     | Yes No NA                   |  |
| (3)   | Discharge prevention briefings conducted at least once a year for oil handling personnel to assure adequate understanding of the Plan. Briefings highlight and describe known discharges as described in §112.1(b) or failures, malfunctioning components, and any recently developed precautionary measures | Yes No NA                     |                             |  |
| 112.7(g)  | Plan describes how to:  Secure and control access to the oil handling, processing and storage areas;   | ✓Yes □No □NA                  | ✓Yes No NA                  |  |
| 8   | Secure master flow and drain valves;     Prevent unauthorized access to starter controls on oil pumps;   |                               | 2                           |  |
| x   | <ul> <li>Secure out-of-service and loading/unloading connections of oil pipelines; and</li> <li>Address the appropriateness of security lighting to both prevent acts of vandalism and assist in the discovery of oil discharges.</li> </ul>   |                               |                             |  |
| 112.7(h)  | Tank car and tank truck loading/unloading rack <sup>10</sup> is present at the facil   | ity                           | ✓Yes No                     |  |
|   | Loading/unloading rack means a fixed structure (such as a platform, gangway) car, which is located at a facility subject to the requirements of this part. A load and may include any combination of the following: piping assemblages, valves, safety devices.  | ing/unloading rack includes a | a loading or unloading arm, |  |
| If YES (1)  | Does loading/unloading rack drainage flow to catchment basin or treatment facility designed to handle discharges or use a quick drainage system?   | Yes No NA                     | Yes No NA                   |  |
| 4 U   | Containment system holds at least the maximum capacity of the largest single compartment of a tank car/truck loaded/unloaded at the facility   | Yes No NA                     | Yes No NA                   |  |
| (2)   | An interlocked warning light or physical barriers, warning signs, wheel chocks, or vehicle brake interlock system in the area adjacent to the loading or unloading rack to prevent vehicles from departing   | Yes No NA                     | Yes No NA                   |  |
|   | before complete disconnection of flexible or fixed oil transfer lines  | ## BK                         |                             |  |
| (3)   | Lower-most drains and all outlets on tank cars/trucks inspected prior to filling/departure, and, if necessary ensure that they are tightened, adjusted, or replaced to prevent liquid discharge while in transit   | Yes No NA                     | Yes No NA                   |  |
| Comments:   | adjusted, or replaced to prevent liquid discriaige write in transit  | . ,                           | 2                           |  |
| 112.7(e) - The facility's Plan does not discuss its conformance with this part of the regulation. During the inspection, some required records were also not being maintained, such as those pertaining to 112.7(h)(3) or tank integrity testing. 112.7(f)(1) - Discharge prevention training for personnel covering each of the required items was not addressed in Plan. 112.7(f)(2) - No person is designated in the Plan as accountable for discharge prevention at the facility. 112.7(f)(3) - Per the facility's Plan, discharge prevention briefings do not address the facility's failures, malfunctioning equipment or any recently developed precautionary measures. Training records did not cover these items either. 112.7(h)(1+3) - See "Additional Comments" Section |  |                               |                             |  |
| 112.7(11)(173   | 7-366 Additional Comments Section  |                               |                             |  |

<sup>&</sup>lt;sup>9</sup> Records of inspections and tests kept under usual and customary business practices will suffice <sup>10</sup> Note that a tank car/truck loading/unloading rack must be present for §112.7(h) to apply

|   |   | PLAN  | FIELD  |  |  |  |
|---|---|---|--|--|--|--|
| 112.7(i)  | Brittle fracture evaluation of field-constructed aboveground containers is conducted after tank repair, alteration, reconstruction, or change in service that might affect the risk of a discharge or after a discharge/failure due to brittle fracture or other catastrophe, and appropriate action taken as necessary (applies to only field-constructed aboveground containers)  | Yes No NA   | Yes No NA  |  |  |  |
| 112.7(j)  | Discussion of conformance with applicable more stringent State rules, regulations, and guidelines and other effective discharge prevention and containment procedures listed in 40 CFR part 112   | ✓Yes □No □NA  |  |  |  |  |
| 112.7(k)  | Qualified oil-filled operational equipment is present at the facility <sup>11</sup> Oil-filled operational equipment means equipment that includes an oil storage of present solely to support the function of the apparatus or the device. Oil-filled of container, and does not include oil-filled manufacturing equipment (flow-through equipment include, but are not limited to, hydraulic systems, lubricating systems rotating equipment, including pumpjack lubrication systems), gear boxes, mach transformers, circuit breakers, electrical switches, and other systems containing Check which apply: | perational equipment is not on<br>process). Examples of oil-folges, those for pumps, co-<br>ining coolant systems, heat | considered a bulk storage<br>illed operational<br>mpressors and other<br>transfer systems, |  |  |  |
| ×   | Secondary Containment provided in accordance with 112.7(c) Alternative measure described below (confirm eligibility)  |   |  |  |  |  |
| 112.7(k)  | Qualified Oil-Filled Operational Equipment     Has a single reportable discharge as described in §112.1(b) from a operational equipment exceeding 1,000 U.S. gallons occurred with prior to Plan certification date?  |   | Yes No NA  |  |  |  |
|   | <ul> <li>Have two reportable discharges as described in §112.1(b) from an<br/>operational equipment each exceeding 42 U.S. gallons occurred we<br/>period within the three years prior to Plan certification date?<sup>12</sup></li> </ul>  |   | Yes No NA  |  |  |  |
|   | If YES for either, secondary containment in accorda   | ance with §112.7(c) is red  | quired   |  |  |  |
|   | Facility procedure for inspections or monitoring program to<br>detect equipment failure and/or a discharge is established and<br>documented   | Yes No NA   | Yes No NA  |  |  |  |
|   | Does not apply if the facility has submitted a FRP under §112.20:  Contingency plan following 40 CFR part 109 (see Attachment C of this checklist) is provided in Plan AND  Written commitment of manpower, equipment, and materials required to expeditiously control and remove any quantity of oil discharged that may be harmful is provided in Plan  | ☐Yes ☐No ☑NA<br>☐Yes ☐No ☑NA  |  |  |  |  |
| Comments:   | ^ =   |   | 7  |  |  |  |
|   | 112.7(i) - The Plan does not describe the facility's conformance with this item. During the inspection, facility representatives stated that API 653 had not been performed on all tanks.   |   |  |  |  |  |
| 112.7(j and k) - The Plan's cross-reference skips over these portions of the regulation, and generally does not address this section of the regulation. The Plan only lists some transformers or hydraulic reservoirs on a tank list (Appendix B), without specifically describing how conformance with the rule is being achieved. |   |   |  |  |  |  |
|   | f the regulation. The Plan only lists some transformers or hydrauli   | c reservoirs on a tank  |  |  |  |  |
|   | f the regulation. The Plan only lists some transformers or hydrauli   | c reservoirs on a tank  |  |  |  |  |
|   | f the regulation. The Plan only lists some transformers or hydrauli   | c reservoirs on a tank  |  |  |  |  |

<sup>11</sup> This provision does not apply to oil-filled manufacturing equipment (flow-through process)
12 Oil discharges that result from natural disasters, acts of war, or terrorism are not included in this determination. The gallon amount(s) specified (either 1,000 or 42) refers to the amount of oil that actually reaches navigable waters or adjoining shorelines not the total amount of oil spilled. The entire volume of the discharge is oil for this determination.

| ONSHORE FA<br>40 CFR 112.8 | ACILITIES (EXCLUDING PRODUCTION) 1112.12   | PLAN                          | FIELD                      |
|----------------------------|--|-------------------------------|----------------------------|
| 112.8(b)/ 112.12           | 2(b) Facility Drainage   | ,                             |                            |
| Diked Areas                | Drainage from diked storage areas is:  | Yes No NA                     | Yes No / NA                |
| (1)                        | <ul> <li>Restrained by valves, except where facility systems are<br/>designed to control such discharge, <u>OR</u></li> </ul>  |                               |                            |
|                            | <ul> <li>Manually activated pumps or ejectors are used and the condition<br/>of the accumulation is inspected prior to draining dike to ensure<br/>no oil will be discharged</li> </ul>  |                               | v)                         |
| (2)                        | Diked storage area drain valves are manual, open-and-closed design (not flapper-type drain valves)   | Yes No NA                     | Yes No NA                  |
| . —                        | If drainage is released directly to a watercourse and not into an onsite wastewater treatment plant, retained storm water is inspected and discharged per §§112.8(c)(3)(ii), (iii), and (iv) or §§112.12(c)(3)(ii), (iii), and (iv).               | Yes No NA                     | Yes No NA                  |
| Undiked Areas (3)          | Drainage from undiked areas with a potential for discharge designed to flow into ponds, lagoons, or catchment basins to retain oil or return it to facility. Catchment basin located away from flood areas. 13                                     | Yes No NA                     | Yes No NA                  |
| (4)                        | If facility drainage not engineered as in (b)(3) (i.e., drainage flows into ponds, lagoons, or catchment basins) then the facility is equipped with a diversion system to retain oil in the facility in the event of an uncontrolled discharge. 14 | Yes No NA                     | Yes No NA                  |
| (5)                        | Are facility drainage waters continuously treated in more than one treatment unit and pump transfer is needed?   | Yes No NA                     | Yes No NA                  |
| If YES                     | Two "lift" pumps available and at least one permanently installed  | Yes No NA                     | Yes No NA                  |
|                            | <ul> <li>Facility drainage systems engineered to prevent a discharge as<br/>described in §112.1(b) in the case of equipment failure or<br/>human error</li> </ul>  | Yes No NA                     | Yes No VNA                 |
|                            | During the inspection, facility representatives stated that most ac<br>nd reintroduced to the process. The inspection and removal sche   |                               |                            |
| 112.8(c)(1-3)              | - The facility's Plan does not contain information related to these  | items.                        | 9:                         |
|                            |  |                               |                            |
| 8                          | 5 d d  |                               |                            |
| Bulk storage c             | (c) Bulk Storage Containers ontainer means any container used to store oil. These containers are used for public being used, or prior to further distribution in commerce. Oil-filled electrical, or ner.  |                               |                            |
| If bulk storage            | containers are not present, mark this section Not Applicable (NA). If present, con   | mplete this section and Attac | hment A of this checklist. |
| (1)                        | Containers materials and construction are compatible with material stored and conditions of storage such as pressure and temperature   | Yes No NA                     | Yes No NA                  |
| (2)                        | Except for mobile refuelers and other non-transportation-related tank trucks, construct all bulk storage tank installations with secondary containment to hold capacity of largest container and sufficient freeboard for precipitation            | Yes No NA                     | Yes No NA                  |
|                            | Diked areas sufficiently impervious to contain discharged oil <b>OR</b> Alternatively, any discharge to a drainage trench system will be safely confined in a facility catchment basin or holding pond   | Yes No NA                     | Yes No NA Yes No NA        |

Oil discharges that result from natural disasters, acts of war, or terrorism are not included in this determination. The gallon amount(s) specified (either 1,000 or 42) refers to the amount of oil that actually reaches navigable waters or adjoining shorelines not the total amount of oil spilled. The entire volume of the discharge is oil for this determination.
 These provisions apply only when a facility drainage system is used for containment; otherwise mark NA

|   |   | PLAN                      | FIELD               |
|---|---|---------------------------|---------------------|
| (3)                                     | Is there drainage of uncontaminated rainwater from diked areas into a storm drain or open watercourse?  | Yes No NA                 | Yes No NA           |
| If YES                                  | Bypass valve normally sealed closed   | Yes No NA                 | Yes No NA           |
|   | <ul> <li>Retained rainwater is inspected to ensure that its presence will<br/>not cause a discharge as described in §112.1(b)</li> </ul>  | Yes No NA                 | Yes No NA           |
| (1)                                     | Bypass valve opened and resealed under responsible supervision  | Yes No NA                 | Yes No NA           |
|   | Adequate records of drainage are kept; for example, records required under permits issued in accordance with 40 CFR §§122.41(j)(2) and (m)(3)   | Yes No NA                 | Yes No NA           |
| (4)                                     | For completely buried metallic tanks installed on or after January 10, 1974 (if not exempt from SPCC regulation because subject to all of the technical requirements of 40 CFR part 280 or 281):  |                           |                     |
|   | <ul> <li>Provide corrosion protection with coatings or cathodic protection compatible with local soil conditions</li> </ul>   | Yes No NA                 | Yes No NA           |
|   | Regular leak testing conducted  | Yes No No NA              | Yes No NA           |
| (5)                                     | The buried section of partially buried or bunkered metallic tanks protected from corrosion with coatings or cathodic protection compatible with local soil conditions   | Yes No NA                 | Yes No NA           |
| (6)                                     | Test or inspect each aboveground container for integrity on a regular schedule and whenever you make material repairs.  Techniques include, but are not limited to: visual inspection, hydrostatic testing, radiographic testing, ultrasonic testing, acoustic emissions testing, or other system of non-destructive testing. | Yes No NA                 | Yes No NA           |
|   | Appropriate qualifications for personnel performing tests and inspections are identified in the Plan and have been assessed in accordance with industry standards   |                           | Yes No NA           |
|   | <ul> <li>The frequency and type of testing and inspections are<br/>documented, are in accordance with industry standards and<br/>take into account the container size, configuration and design</li> </ul>  | Yes ✓ No □NA              | Yes No NA           |
|   | Comparison records of aboveground container integrity testing are maintained  | Yes No NA                 | Yes No NA           |
|   | Container supports and foundations regularly inspected  | Yes No NA                 | Yes No NA           |
|   | Outside of containers frequently inspected for signs of<br>deterioration, discharges, or accumulation of oil inside diked<br>areas  | Yes No NA                 | Yes No NA           |
|   | Records of all inspections and tests maintained <sup>15</sup>   | □Yes ☑No □NA              | Yes No NA           |
| Integrity Testing                       | Standard identified in the Plan:  |                           |                     |
| 112.8(c)(6) - F                         | Plan does not contain info pertaining to integrity testing, outside o   | f basic visual inspectio  | n. The facility had |
| done some te                            | sting, but had not tested all tanks, nor had a schedule to perform  | testing for the remaining | ng untested tanks.  |
|   | Conduct formal visual inspection on a regular schedule for bulk storage containers that meet all of the following conditions:   | Yes No NA                 | Yes No NA           |
| (Applies to<br>AFVO Facilities<br>only) | Subject to 21 CFR part 110;     Elevated;     Constructed of austenitic stainless steel;     Have no external insulation; and     Shop-fabricated.  |                           |                     |
|   | In addition, you must frequently inspect the outside of the container for signs of deterioration, discharges, or accumulation of oil inside diked areas.  | Yes No NA                 | Yes No 7NA          |
|   | You must determine and document in the Plan the appropriate qualifications for personnel performing tests and inspections. <sup>16</sup>  | Yes No NA                 | Yes No NA           |

Records of inspections and tests kept under usual and customary business practices will suffice Onshore Facilities (Excluding Oil Production) Page 12 of 14

|                 |  | PLAN   | FIELD                       |
|-----------------|--|--|-----------------------------|
| (7)             | Leakage through defective internal heating coils controlled:   |  | 760                         |
| V               | <ul> <li>Steam returns and exhaust lines from internal heating coils<br/>that discharge into an open watercourse are monitored for<br/>contamination, <u>OR</u></li> </ul>   | Yes No NA  | Yes No NA                   |
|                 | <ul> <li>Steam returns and exhaust lines pass through a settling<br/>tank, skimmer, or other separation or retention system</li> </ul>   | Yes No NA  | Yes No NA                   |
| (8)             | Each container is equipped with at least one of the following for liquid level sensing:  | Yes No NA  | Yes No NA                   |
| V               | signal at a constantly attended operation or and pumping stati surveillance station, or audible air vent in smaller Fast response sys  | code signal communication b<br>on;<br>stem for determining liquid le<br>ilse, or direct vision gauges) | evel (such as digital       |
|                 |  | nd overall filling of bulk conta<br>iid level sensing devices to e                                     | A SOUND HONDER DOMESTING OF |
| (9)             | Effluent treatment facilities observed frequently enough to detect possible system upsets that could cause a discharge as described in §112.1(b)   | Yes No NA  | Yes No NA                   |
| (10)            | Visible discharges which result in a loss of oil from the container, including but not limited to seams, gaskets, piping, pumps, valves,   | Yes No NA  | Yes No NA                   |
| 21              | rivets, and bolts are promptly corrected and oil in diked areas is promptly removed  |  |                             |
| (11)            | Mobile or portable containers positioned to prevent a discharge as described in §112.1(b).   | Yes No NA  | Yes No NA                   |
|                 | Mobile or portable containers (excluding mobile refuelers and other non-transportation-related tank trucks) have secondary containment with sufficient capacity to contain the largest single compartment or container and sufficient freeboard to contain precipitation | Yes No NA  | Yes No NA                   |
| 112.8(d)/112.12 | (d)Facility transfer operations, pumping, and facility process   |  |                             |
| (1)             | Buried piping installed or replaced on or after August 16, 2002 has protective wrapping or coating   | Yes No NA  | Yes No NA                   |
| *               | Buried piping installed or replaced on or after August 16, 2002 is also cathodically protected or otherwise satisfies corrosion protection standards for piping in 40 CFR part 280 or 281  | Yes No NA  | Yes No NA                   |
|                 | Buried piping exposed for any reason is inspected for deterioration; corrosion damage is examined; and corrective action is taken  | Yes No NA  | Yes No NA                   |
| (2)             | Piping terminal connection at the transfer point is marked as to origin and capped or blank-flanged when not in service or in standby service for an extended time   | Yes No NA  | Yes No NA                   |
| (3)             | Pipe supports are properly designed to minimize abrasion and corrosion and allow for expansion and contraction   | Yes No NA  | Yes No NA                   |
| (4)             | Aboveground valves, piping, and appurtenances such as flange joints, expansion joints, valve glands and bodies, catch pans, pipeline supports, locking of valves, and metal surfaces are inspected regularly to assess their general condition                           | Yes No NA  | Yes No NA                   |
| s               | Integrity and leak testing conducted on buried piping at time of installation, modification, construction, relocation, or replacement  | Yes No NA  | Yes No NA                   |
| (5)             | Vehicles warned so that no vehicle endangers aboveground piping and other oil transfer operations  | Yes No NA  | Yes No NA                   |
| Comments:       |  |  |                             |
| 112.8(c)(8) - T | esting of liquid level equipment not discussed in Plan. 112.8(c)(1   | 1) - Page 2/11 of the o  | cross-reference states      |
| 70 (9 7) (2     | ortable containers at the facility. This was not true, as the facility   |  |                             |
| storage of oils | . Plan did not address this part of the reg. 112.8(d) - Page 2/11 of   | f the cross reference s  | tates that this section     |
| is not applicab | ole, and that the facility does not do transfers. That is not true. Pla  | an does not address th   | is part of the reg.         |

### ATTACHMENT A: SPCC FIELD INSPECTION AND PLAN REVIEW TABLE

Documentation of Field Observations for Containers and Associated Requirements

Inspectors should use this table to document observations of containers as needed.

#### Containers and Piping

Check containers for leaks, specifically looking for: drip marks, discoloration of tanks, puddles containing spilled or leaked material, corrosion, cracks, and localized dead vegetation, and standards/specifications of construction.

Check aboveground container foundation for: cracks, discoloration, and puddles containing spilled or leaked material, settling, gaps between container and foundation, and damage caused by vegetation roots.

Check all piping for: droplets of stored material, discoloration, corrosion, bowing of pipe between supports, evidence of stored material seepage from valves or seals, evidence of leaks, and localized dead vegetation. For all aboveground piping, include the general condition of flange joints, valve glands and bodies, drip pans, pipe supports, bleeder and gauge valves, and other such items (Document in comments section of §112.8(d) or 112.12(d).)

#### Secondary Containment (Active and Passive)

Check secondary containment for: containment system (including walls and floor) ability to contain oil such that oil will not escape the containment system before cleanup occurs, proper sizing, cracks, discoloration, presence of spilled or leaked material (standing liquid), erosion, corrosion, penetrations in the containment system, and valve conditions.

Check dike or berm systems for: level of precipitation in dike/available capacity, operational status of drainage valves (closed), dike or berm impermeability, debris, erosion, impermeability of the earthen floor/walls of diked area, and location/status of pipes, inlets, drainage around and beneath containers, presence of oil discharges within diked areas.

Check drainage systems for: an accumulation of oil that may have resulted from any small discharge, including field drainage systems (such as drainage ditches or road ditches), and oil traps, sumps, or skimmers. Ensure any accumulations of oil have been promptly removed.

Check retention and drainage ponds for: erosion, available capacity, presence of spilled or leaked material, debris, and stressed vegetation.

Check active measures (countermeasures) for: amount indicated in plan is available and appropriate; deployment procedures are realistic; material is located so that they are readily available; efficacy of discharge detection; availability of personnel and training, appropriateness of measures to prevent a discharge as described in §112.1(b).

| Container ID/ General<br>Condition <sup>16</sup><br>Aboveground or Buried Tank | Storage Capacity and Type of Oil | Type of Containment/<br>Drainage Control | Overfill Protection and<br>Testing & Inspections |  |  |
|--|----------------------------------|--|--|--|--|
| See Plan for tank listing  |                                  | ,  |  |  |  |
|  |                                  |  | e.   |  |  |
|  |                                  |  | > a  |  |  |
| .aa.   |                                  |  | *  |  |  |
|  | 5                                | *  | -  |  |  |
| 2  | No.                              |  |  |  |  |
|  |                                  | 8  | B II   |  |  |
| -  | 2 =                              | * = #                                    | B B H  |  |  |
|  |                                  |  | 10   |  |  |

Identify each tank with either an A to indicate aboveground or B for completely buried
 Onshore Facilities (Excluding Oil Production)
 Page A-1 of 2

# ATTACHMENT A: SPCC FIELD INSPECTION AND PLAN REVIEW TABLE (CONT.) Documentation of Field Observations for Containers and Associated Requirements

| Container ID/ General<br>Condition <sup>17</sup><br>Aboveground or Burled Tank   | Storage Capacity and Type of Oil | Type of Containment/<br>Drainage Control | Overfill Protection and Testing & Inspections |  |  |
|--|----------------------------------|--|---|--|--|
|  |                                  |  |   |  |  |
| - u  |                                  |  |   |  |  |
|  |                                  |  |   |  |  |
|  |                                  |  |   |  |  |
|  | To all                           |  |   |  |  |
|  |                                  |  |   |  |  |
|  |                                  |  |   |  |  |
| 7 16   |                                  | v v                                      |   |  |  |
|  | A.                               |  |   |  |  |
| N N  |                                  | -  |   |  |  |
|  |                                  |  | F A   |  |  |
| *  | 2 (2)                            |  | 8   |  |  |
| The state of the s | W 11                             |  | 2   |  |  |

 $<sup>^{\</sup>rm 17}$  Identify each tank with either an  $\rm \grave{A}$  to indicate above ground or B for completely buried

### ATTACHMENT B: SPCC INSPECTION AND TESTING CHECKLIST

Required Documentation of Tests and Inspections

Records of inspections and tests required by 40 CFR part 112 signed by the appropriate supervisor or inspector must be kept by all facilities with the SPCC Plan for a period of three years. Records of inspections and tests conducted under usual and customary business practices will suffice. Documentation of the following inspections and tests should be kept with the SPCC Plan.

|                    |   |            | entation       | Not        |  |  |  |  |
|--------------------|---|------------|----------------|------------|--|--|--|--|
|                    | Inspection or Test  | Present    | Not<br>Present | Applicable |  |  |  |  |
| 112.7–Genera       | 12.7–General SPCC Requirements  |            |                |            |  |  |  |  |
| (d)                | Integrity testing for bulk storage containers with no secondary containment system and for which an impracticability determination has been made  |            |                | 7          |  |  |  |  |
| (d)                | Integrity and leak testing of valves and piping associated with bulk storage containers with no secondary containment system and for which an impracticability determination has been made  |            |                | 7          |  |  |  |  |
| (h)(3)             | Inspection of lowermost drain and all outlets of tank car or tank truck prior to filling and departure from loading/unloading rack  | , <u> </u> | 1              |            |  |  |  |  |
| (i)                | Evaluation of field-constructed aboveground containers for potential for brittle fracture or other catastrophic failure when the container undergoes a repair, alteration, reconstruction or change in service or has discharged oil or failed due to brittle fracture failure or other catastrophe   |            | V              |            |  |  |  |  |
| k(2)(i)            | Inspection or monitoring of qualified oil-filled operational equipment when the equipment meets the qualification criteria in §112.7(k)(1) and facility owner/operator chooses to implement the alternative requirements in §112.7(k)(2) that include an inspection or monitoring program to detect oil-filled operational equipment failure and discharges |            |                | 7          |  |  |  |  |
| 112.8/112.12-      | Onshore Facilities (excluding oil production facilities)  |            |                |            |  |  |  |  |
| (b)(1), (b)(2)     | Inspection of storm water released from diked areas into facility drainage directly to a watercourse  |            |                | <b>/</b>   |  |  |  |  |
| (c)(3)             | Inspection of rainwater released directly from diked containment areas to a storm drain or open watercourse before release, open and release bypass valve under supervision, and records of drainage events   |            |                | . 7        |  |  |  |  |
| (c)(4)             | Regular leak testing of completely buried metallic storage tanks installed on or after January 10, 1974 and regulated under 40 CFR 112  |            |                | 7          |  |  |  |  |
| (c)(6)             | Regular integrity testing of aboveground containers and integrity testing after material repairs, including comparison records  |            | /              |            |  |  |  |  |
| (c)(6),<br>(c)(10) | Regular visual inspections of the outsides of aboveground containers, supports and foundations  | 7          |                |            |  |  |  |  |
| (c)(6)             | Frequent inspections of diked areas for accumulations of oil  | 1          |                |            |  |  |  |  |
| (c)(8)(v)          | Regular testing of liquid level sensing devices to ensure proper operation  | 1          |                |            |  |  |  |  |
| (c)(9)             | Frequent observations of effluent treatment facilities to detect possible system upsets that could cause a discharge as described in §112.1(b)  |            |                | 7          |  |  |  |  |
| (d)(1)             | Inspection of buried piping for damage when piping is exposed and additional examination of corrosion damage and corrective action, if present  |            |                | <b>/</b>   |  |  |  |  |
| (d)(4)             | (d)(4) Regular inspections of aboveground valves, piping and appurtenances and assessments of the general condition of flange joints, expansion joints, valve glands and bodies, catch pans, pipeline supports, locking of valves, and metal surfaces   |            |                |            |  |  |  |  |
| (d)(4)             | Integrity and leak testing of buried piping at time of installation, modification, construction, relocation or replacement  |            |                | <b>V</b>   |  |  |  |  |

## ATTACHMENT C: SPCC CONTINGENCY PLAN REVIEW CHECKLIST

✓ NA

40 CFR Part 109-Criteria for State, Local and Regional Oil Removal Contingency Plans

If SPCC Plan includes an impracticability determination for secondary containment in accordance with §112.7(d), the facility owner/operator is required to provide an oil spill contingency plan following 40 CFR part 109, unless he or she has submitted a FRP under §112.20. An oil spill contingency plan may also be developed, unless the facility owner/operator has submitted a FRP under §112.20 as one of the required alternatives to general secondary containment for qualified oil filled operational equipment in accordance with §112.7(k).

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|--------|--|------|----|
| 109.5- | Development and implementation criteria for State, local and regional oil removal contingency plans <sup>18</sup>  | Yes  | No |
| (a)    | Definition of the authorities, responsibilities and duties of all persons, organizations or agencies which are to be involved in planning or directing oil removal operations.   |      |    |
| (b)    | Establishment of notification procedures for the purpose of early detection and timely notification of an oil discharge including:   |      |    |
| (1)    | The identification of critical water use areas to facilitate the reporting of and response to oil discharges.  |      |    |
| (2)    | A current list of names, telephone numbers and addresses of the responsible persons (with alternates) and organizations to be notified when an oil discharge is discovered.  |      |    |
| (3)    | Provisions for access to a reliable communications system for timely notification of an oil discharge, and the capability of interconnection with the communications systems established under related oil removal contingency plans, particularly State and National plans (e.g., National Contingency Plan (NCP)).                         |      |    |
| (4)    | An established, prearranged procedure for requesting assistance during a major disaster or when the situation exceeds the response capability of the State, local or regional authority.   |      |    |
| (c)    | Provisions to assure that full resource capability is known and can be committed during an oil discharge situation including:  |      |    |
| (1)    | The identification and inventory of applicable equipment, materials and supplies which are available locally and regionally.   |      |    |
| (2)    | An estimate of the equipment, materials and supplies that would be required to remove the maximum oil discharge to be anticipated.   |      |    |
| (3)    | Development of agreements and arrangements in advance of an oil discharge for the acquisition of equipment, materials and supplies to be used in responding to such a discharge.   |      |    |
| (d)    | Provisions for well-defined and specific actions to be taken after discovery and notification of an oil discharge including:   |      |    |
| (1)    | Specification of an oil discharge response operating team consisting of trained, prepared and available operating personnel.   |      | П  |
| (2)    | Pre-designation of a properly qualified oil discharge response coordinator who is charged with the responsibility and delegated commensurate authority for directing and coordinating response operations and who knows how to request assistance from Federal authorities operating under existing national and regional contingency plans. |      |    |
| (3)    | A preplanned location for an oil discharge response operations center and a reliable communications system for directing the coordinated overall response operations.  |      |    |
| (4)    | Provisions for varying degrees of response effort depending on the severity of the oil discharge.  |      |    |
| (5)    | Specification of the order of priority in which the various water uses are to be protected where more than one water use may be adversely affected as a result of an oil discharge and where response operations may not be adequate to protect all uses.  |      |    |
| (e)    | Specific and well defined procedures to facilitate recovery of damages and enforcement measures as provided for by State and local statutes and ordinances.  |      |    |

<sup>&</sup>lt;sup>18</sup> The contingency plan should be consistent with all applicable state and local plans, Area Contingency Plans, and the NCP.

# ATTACHMENT D: TIER II QUALIFIED FACILITY CHECKLIST

| THE PERSON NAMED IN |    |
|---------------------|----|
| /                   | NA |

| TIER II QUALIF | FIED FACILITY PLAN REQUIREMENTS —40 CFR 112.6(b)   |              |
|----------------|--|--------------|
| 112.6(b)(1)    | Plan Certification: Owner/operator certified in the Plan that:   | Yes No       |
| (i)            | He or she is familiar with the requirements of 40 CFR part 112   | Yes No NA    |
| (ii)           | He or she has visited and examined the facility <sup>19</sup>  | Yes No NA    |
| (iii)          | The Plan has been prepared in accordance with accepted and sound industry practices and standards and with the requirements of this part   | Yes No NA    |
| (iv)           | Procedures for required inspections and testing have been established  | Yes No NA    |
| (v)            | He or she will fully implement the Plan  | Yes No NA    |
| (vi)           | The facility meets the qualification criteria set forth under §112.3(g)(2)   | Yes No NA    |
| (vii)          | The Plan does not deviate from any requirements as allowed by §§112.7(a)(2) and 112.7(d), except as described under §112.6(b)(3)(i) or (ii)  | Yes No NA    |
| (viii)         | The Plan and individual(s) responsible for implementing the Plan have the full approval of management and the facility owner or operator has committed the necessary resources to fully implement the Plan.  | Yes No NA    |
| 112.6(b)(2)    | <b>Technical Amendments:</b> The owner/operator self-certified the Plan's technical amendments for a change in facility design, construction, operation, or maintenance that affected potential for a §112.1(b) discharge  | Yes No NA    |
| If YES         | <ul> <li>Certification of technical amendments is in accordance with the self-certification<br/>provisions of §112.6(b)(1).</li> </ul>   | Yes No NA    |
|                | A PE certified a portion of the Plan (i.e., Plan is informally referred to as a hybrid Plan)   | Yes No NA    |
| If YES         | The PE also certified technical amendments that affect the PE certified portion of the Plan as required under §112.6(b)(4)(ii)   | Yes No NA    |
| (ii)           | The aggregate aboveground oil storage capacity increased to more than 10,000 U.S. gallons as a result of the change  | Yes No NA    |
| If YES         | The facility no longer meets the Tier II qualifying criteria in §112.3(g)(2) bec<br>it exceeds 10,000 U.S. gallons in aggregate aboveground storage capac  |              |
|                | The owner/operator prepared and implemented a Plan within 6 months following the change and had it certified by a PE under §112.3(d)   | Yes No NA    |
| 112.6(b)(3)    | Plan Deviations: Does the Plan include environmentally equivalent alternative methods or impracticability determinations for secondary containment?  | Yes No NA    |
| If YES         | Identify the alternatives in the hybrid Plan:  |              |
|                | Environmental equivalent alternative method(s) allowed under §112.7(a)(2);   | Yes No NA    |
|                | Impracticability determination under §112.7(d)   | LYes LNo LNA |
| 112.6(b)(4)    | For each environmentally equivalent measure, the Plan is accompanied by a written statement by the PE that describes: the reason for nonconformance, the alternative measure, and how it offers equivalent environmental protection in accordance with §112.7(a)(2);   | Yes No NA    |
|                | For each secondary containment impracticability determination, the Plan explains the   | Yes No NA    |
| 24             | reason for the impracticability determination and provides the alternative measures to secondary containment required in §112.7(d)  AND  |              |
| (i)            | PE certifies in the Plan that:   |              |
| (A)            | He/she is familiar with the requirements of 40 CFR Part 112  | ☐Yes ☐No ☐NA |
| (B)            | He/she or a representative agent has visited and examined the facility   | Yes No NA    |
| (C)            | The alternative method of environmental equivalence in accordance with §112.7(a)(2) or the determination of impracticability and alternative measures in accordance with §112.7(d) is consistent with good engineering practice, including consideration of applicable industry standards, and with the requirements of 40 CFR Part 112. | Yes No NA    |
| Comments:      |  | o            |

 $<sup>^{\</sup>rm 19}$  Note that only the person certifying the Plan can make the site visit

## ATTACHMENT E: ADDITIONAL COMMENTS

112.7(h)(1+3) -

The Plan does not address items related to loading rack containment, or tank car/truck inspections. Documents provided by EES state there is not sufficient sized containment for the Light Oil and Tar Railcar loading racks to accommodate the largest compartment filled.

Light Oil Loading/Unloading Rack

EES provided containment calculations (attached), not included in the Plan, that showed the Light oil loading/unloading rack area only had a fixed secondary containment capacity of 500 gallons. Inspection follow up documents note that the maximum capacity of tankers filled in this area is 6000 gallons. See Page 18 and 38 of the "Draft SPCC Plan" - Attachment D of the MMI Followup Part 2

Tar Railcar Loading Rack

At the time of the inspection, EES could not provide containment calculations for the Tar Railcar Loading Rack. EES provided inspection follow up documents estimating that the Tar Railcar Loading Rack area had containment of approximately 500 gallons, and that the largest railcar compartment serviced in this area is 18,000 gallons. See Page 18 and 38 of the "Draft SPCC Plan" - Attachment D of the MMI Followup Part 2.

# ATTACHMENT E: ADDITIONAL COMMENTS (CONT.)

# **ATTACHMENT F: PHOTO DOCUMENTATION NOTES**

| Photo# | Photographer<br>Name | Time of<br>Photo Taken | Compass<br>Direction | Description |
|--------|----------------------|------------------------|----------------------|-------------|
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|        |                      |                        |                      |             |
| 5      | * **                 |                        |                      |             |
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| 7      | T.                   |                        | a*                   |             |
| 8      |                      | 7                      |                      |             |
| 9      |                      | 5                      |                      | X           |
|        |                      | -                      | 9                    |             |
|        |                      | × - 8                  |                      |             |

## CONTAINMENT VOLUME FOR LIGHT OIL LOADING STATION

Volume of Light Oil Truck: Varies

Dike Height: 0.17 ft Dike Length: 40 ft Dike Width: 10 ft

Dike Volume:

 $(40 \text{ ft } x \text{ } 10 \text{ ft } x \text{ } 0.1667 \text{ ft }) = 66.8 \text{ ft}^3 x \text{ } 7.48 \text{ gal/ft}^3 = 500 \text{ gallons}$ 

Comments:

Not enough volume available for rain event or tank rupture.

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